

Allison AT540, 542, 543, 545

ILL. NO.	PART NUMBER	PER CAR	DESCRIPTION	YEARS
	TMAT540		Technical Manual	1970-On
REBUILDER BOX KIT				
---	K1100H-S		Master Kit (w/o Steels) Except 543	1970-On
---	K1100HA-S		Master Kit (w/o Steels) 543	1970-On
Steel Plate Sub-Kits:				
---	K1100H-9		Steel Plate Kit	1970-On
OVERHAUL KITS, GASKET SETS, AND SEAL KITS				
---	K11900H		Overhaul Kit Except 543	1970-On
---	K11900HA		Overhaul Kit 543	1970-On
---	K11900H-7		Front Pump Seal-Up kit All	1970-On
GASKET AND RUBBER COMPONENTS				
---	11170H	1	Pan Gasket Duraprene	1970-On
---	11101H	1	Front Pump Cover to Case Gasket	1970-On
---	3877L	1	Front Pump Body Lathe Cut Seal	1970-On
---	11100H	1	Front Pump Support Lathe Cut Seal	1970-On
---	3601SL	9	Front Pump Bolt Washer Seal	1970-On
---	11106H	1	PTO Cover Gasket	1970-On
---	3914L	1	Governor Cover Gasket	1970-On
---	3410L	1	Modulator to Case O'Ring	1970-On
---	3248L	1	Filter to Case O'Ring	1970-On
CLUTCH PLATES				
---	11304H	5	Forward Clutch Friction 42T, .080" - 5.866" O.D.	1970-On
---	34305C	5	Forward Clutch Steel (Flat) 12T, .092" - 4.566" I.D.	1970-On
---	11304H	5	4th Clutch Friction 42T, .080" - 5.866" O.D.	1970-On
---	34305C	5	4th Clutch Steel (Flat) 12T, .092" - 4.566" I.D.	1970-On
---	11308H	3	3rd Clutch Friction 80T, .100" - 9.094" O.D.	1970-On
---	11309H	3	3rd Clutch Steel (Flat) 5T, .098" - 7.283" I.D.	1970-On
---	11308H	3	2nd Clutch Friction 80T, .100" - 9.094" O.D.	1970-On
---	11309H	3	2nd Clutch Steel (Flat) 5T, .098" - 7.283" I.D.	1970-On
---	11302H	7	1st Clutch Friction 60T, .100" - 8.149" O.D.	1970-On
---	11303H	7	1st Clutch Steel (Flat) 30T, .098" - 6.574" I.D.	1970-On
METAL CLAD SEALS				
---	44526	1	Front Pump	1970-On
---	44507	1	Manual Control Shaft	1970-On
---	11551H	1	Extension Housing 3.628" O.D.	1970-On
BUSHINGS				
---	K11980H	1	Bushing Kit	1970-On
---	8005	1	Front Pump Body	1970-On
---	34002	1	Stator Support (Front)	1970-On
---	11003H	1	Center Support (1.540" O.D.)	1970-On
---	11003HA	1	Center Support (1.600" O.D.)	1970-On

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BUSHING - Cont'd.				
---	34002	1-2	Sun Gear Shaft (1.125" O.D.).....	1970-On
---	11002H	1	Sun Gear Shaft (1.190" O.D.).....	1970-On
---	11004H	1	Front Planetary Carrier	1970-On
---	11008H	1	Output Shaft775" O.D.	1970-On
---	11008HA	1	Output Shaft815" O.D.	1970-On
THRUST WASHERS AND BEARINGS				
----	11401H	AR	Turbine Spacer Gold - .015"	1970-On
----	11401HA	AR	Turbine Spacer Silver - .030"	1970-On
----	11401HB	AR	Turbine Spacer Plain - .042"	1970-On
----	11401HC	AR	Turbine Spacer Black - .060"	1970-On
----	11401HD	AR	Turbine Spacer Copper - .075"	1970-On
----	11400H	AR	Front Pump Washer No. "0" - .058"	1970-On
----	11400HA	AR	Front Pump Washer No. "1" - .074"	1970-On
----	11400HB	AR	Front Pump Washer No. "2" - .091"	1970-On
----	11400HC	AR	Front Pump Washer No. "3" - .107"	1970-On
----	11400HD	AR	Front Pump Washer No. "4" - .123"	1970-On
----	11400HE	AR	Front Pump Washer No. "5" - .140"	1970-On
---	11402H	1	Front Sun Gear Washer Front	1970-On
---	11403H	1	Front Sun Gear Washer Rear	1970-On
---	K11465H	1	Front Planetary Pinion Washer Kit	1970-On
---	11404H	1	Front Planetary Carrier Rear	1970-On
---	K11465HA	1	Center Planetary Pinion Washer Kit	1970-On
---	11405H	1	Center Planetary Carrier Rear	1970-On
---	K11465HA	1	Rear Planetary Pinion Washer Kit	1970-On
---	11406H	2	Rear Planetary Carrier Front and Rear	1970-On
---	K11420H	1	Forward Hub Bearing 3-Piece	1970-On
SEALING RINGS				
---	K11901H	1	Sealing Ring Kit	1970-On
---	11201H	2	Front Pump	1970-On
---	11200H	1	Turbine Shaft	1970-On
---	11201H	2	Center Support	1970-On
TRANSMISSION OIL FILTERS				
---	11600H	1	Oil Filter (All, Exc. AT545 w/11600J) Metal Type	1970-On
---	34801T	1	Oil Filter (All, Exc. AT545 w/11600J) Brass Type	1970-On
---	11600J	1	Oil Filter (Updated AT545) Large Metal Filter	1970-On
---	ATK-233	1	Oil Filter Kit (All, Exc. AT545 w/11600J) w/Metal Type	1970-On
---	ATK-234	1	Oil Filter Kit (Updated AT545)	1970-On
VACUUM MODULATORS & MISCELLANEOUS				
---	11820H	1	Large Can Modulator	1970-On
---	11820HA	1	Small Can Modulator	1970-On
---	11820HU	1	Adjustable Modulator	1970-On
---	34914F	1	Governor Gear	1970-On
---	11851H	1	Main Shaft (Prior to S/N 3210775437)	1970-On
---	11851HB	1	Main Shaft (S/N 3210775437 and Later)	1970-On
---	11850H	1	Turbine Shaft	1970-On