





CHR. A404 (1.7L), A413 (2.2,2.5L), A470 (2.6L), A670 (3.0L)

ILL. NO.	PART NUMBER	PER CAR	DESCRIPTION	YEARS
---	TMA670		Technical Manual (Includes A404, A413, A470 & A670)	1978-02
REBUILDER BOX KITS				
---	MRK4800-S		Master Rebuild Kit (w/o Steels) A404	1978-82
---	MRK4800C-S		Master Rebuild Kit (w/o Steels) A413, A470 & A670	1981-95
---	MRK4800E-S		Master Rebuild Kit (w/o Steels) All w/High Energy Band	1996-02
---	K4800-S		Master Kit (w/o Steels) A404	1978-82
---	K4800C-S		Master Kit (w/o Steels) A413, A470 & A670	1981-02
Steel Plate Sub-Kits:				
---	K4800-9		Steel Plate Kit A404	1978-82
---	K4800C-9		Steel Plate Kit A413, A470 & A670	1981-02
OVERHAUL KITS, GASKET SETS, AND SEAL KITS				
---	K48900		Overhaul Kit w/o Clutches A404	1978-82
---	K48900A		Overhaul Kit w/o Clutches A413, A470 & A670	1981-02
---	K48900-1		Gasket and Rubber Kit Duraprene	1978-02
---	K48900-7		Front Pump Seal-Up Kit	1978-02
---	K48900-8		Complete External Seal-Up Kit	1978-02
Note: A Duraprene pan gasket will be the only gasket supplied in the kits.				
GASKET AND RUBBER COMPONENTS				
1E	48170	1	Pan Gasket Duraprene	1978-02
2A	48100	1	Front Pump Housing Seal	1978-02
3A	48101	1	Front Pump Housing Gasket	1978-02
---	3601SL	7	Front Pump Bolt Washer Seal	1978-02
4C	48109	1	Differential Cover Gasket Duraprene	1978-02
5C	48106	1	Transfer Gear Cover Gasket Duraprene	1978-02
6D	48108	1	Speedometer Housing O'Ring	1978-02
---	3853L	1	Throttle Shaft Seal	1978-02
7D	2627W	1	Neutral Safety Switch Washer Seal	1978-02
8E	48120	1	Oil Filter Gasket Duraprene	1983-02
9E	3301L	1	Accumulator Cover O'Ring A404	1978-82
10E	3301L	1	Kickdown Servo Guide O'Ring A404	1978-82
---	22142	2	Shift Cable End Grommet	1978-02
CLUTCH PLATES				
15A	48321	2-4	High/Reverse Friction 46T, .085" - 4.921" O.D.	1978-02
15A	48305	3	High/Reverse Steel 8T, .067" - 4.105" I.D.	1978-82
16A	48305A	3-4	High/Reverse Steel 8T, .100" - 4.105" I.D.	1981-02
19B	48304	2	Forward Friction 47T, .071" - 4.921" O.D.	1978-82
19B	48321A	3-4	Forward Friction 49T, .071" - 4.921" O.D.	1981-02
20B	48305	1	Forward Steel 8T, .067" - 4.105" I.D.	1978-82
20B	48322A	2-3	Forward Steel 8T, .067" - 4.125" I.D.	1981-02
METAL CLAD SEALS				
25A	12575	1	Front Pump	1978-02
27D	48551	1	Extension Housing	1978-02
28D	48551	1	Axle Housing	1978-02
29D	22747	1	Manual Control Shaft	1978-02
---	48550	1	Transfer Shaft	1978-02

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ILL. NO.	PART NUMBER	PER CAR	DESCRIPTION	YEARS
BUSHINGS				
---	K48980A	1	Bushing Assortment Kit	1978-02
30A	12502	1	Front Pump Bronze	1978-02
30A	12502A	1	Front Pump Babbitt	1978-02
31A	12503B	1	Stator Support w/2-Ring Input Shaft	1978-85
31A	48011	1	Stator Support w/3-Ring Input Shaft	1986-02
32A	48001	1	Front Clutch Drum Front	1978-02
33A	48002	1	Front Clutch Drum Rear	1978-02
34B	48003	1	Annulus Gear	1978-02
35B	48004	2	Sun Gear	1978-02
36B	48005	1	Low & Reverse Drum	1978-02
37D	48008	1	Extension Housing	1978-02
THRUST WASHERS				
---	K48940A	1	Thrust Washer Kit (* Included)	1978-02
40A	48401*	1	Pump to Front Clutch	1978-02
41A	48400*	1	Front Clutch to Rear Clutch	1978-02
42B	48402	AR	Output Shaft Selective 1.98 - 2.03mm	1978-02
42B	48402A	AR	Output Shaft Selective 2.16 - 2.21mm	1978-02
42B	48402B	AR	Output Shaft Selective 2.34 - 2.39mm	1978-02
43B	48404*	1	Front Annulus Gear	1978-02
44B	48403	2	Front Planetary 4 Small Tabs	1978-80
44B	48403A*	2	Front Planetary 4 Large Tabs	1981-95
44B	48403D*	2	Front Planetary 5 Tabs	1996-02
45B	48403*	2	Rear Planetary 4 Small Tabs	1978-02
47D	K48441	AR	Differential Shim Kit Ten - .005" Shims	1978-2/95
47D	K48441C	AR	Differential Shim Kit (Matches 48433C) Ten - .005" Shims	3/95-02
48D	K48440	AR	Transfer Shaft End Play Shim Kit (Ten .005" Shims)	1978-02
---	K48442	AR	Output Shaft End Play Shim Kit (Ten .005" Shims)	1978-02
SEALING RINGS				
---	K48901	1	Sealing Ring Kit A404	1978-82
---	K48901A	1	Sealing Ring Kit A413, A470, A670	1981-02
50A	48200	2	Reaction/Stator Shaft Metal	1978-02
51A	6230L	1	Input Shaft Metal	1978-82
51A	48204T	1	Input Shaft Teflon	1981-85
51A	48206T	2-3	Input Shaft Teflon	1986-02
52A	48201	1	Rear Clutch Retainer Metal	1978-02
53E	48205	3	Governor Support Metal	1978-02
54D	2716A	1	Kickdown Servo Piston - Small Metal	1978-82
54D	12716	1	Kickdown Servo Piston - Small Metal	1981-02
54D	48207T	1	Kickdown Servo Piston - Small Teflon	1981-02
55D	48202	1	Kickdown Servo Piston - Large Metal	1978-82
55D	2936B	1	Kickdown Servo Piston - Large Metal	1981-02
55D	48208T	1	Kickdown Servo Piston - Large Teflon	1981-02
---	48202	1	Rod Guide Metal	1978-79
56D	6230L	1	Accumulator Piston - Small Metal	1978-02
56D	48203T	1	Accumulator Piston - Small Teflon	1978-02
57D	4221	1	Accumulator Piston - Large Metal	1978-02
57D	12204T	1	Accumulator Piston - Large Teflon	1978-02

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ILL. NO.	PART NUMBER	PER CAR	DESCRIPTION	YEARS
BANDS				
60A	48714	1	Kickdown Flex	1978-02
60A	48714A	1	Kickdown Semi-Rigid	1978-02
60A	48714HE	1	Kickdown Semi-Rigid - High Energy	1996-02
61B	48720	1	Reverse	1978-02
62E	48718HD	1	Reverse Band Strut Heavy Duty	1978-02
TRANSMISSION OIL FILTERS				
65E	48600	1	Oil Filter Dacron	1978-82
65E	48601	1	Oil Filter with Deep Pan Plastic/Metal	1983-02
66E	ATK-44	1	Oil Filter Kit Dacron	1978-82
66E	ATK-60	1	Oil Filter Kit with Deep Pan Plastic/Metal	1983-02
---	48605	1	Governor Screen See Page 3.14-8	1978-02
---	32612	1	Pump Screen See Page 3.14-8	1978-02
SHIFT ENHANCEMENT KITS				
---	K48944 ¹	1	Shift Kit (TransGo) Lock-Up Units Only	1981-02
			¹ Addresses: Rough Neutral to Drive Engagement, Rough 1-2 Shift and Lock-up Chatter. Includes Separator Plate.	
---	ST48944 ²	1	Shift Correction Package (Superior)	1978-02
			² Addresses: Premature Clutch and Band Failure, Sticking Governor, Lazy 2-3 and has Three Level Options; Regular, Heavy Duty or Full Manual.	
---	470-670HD2 ³¹		Reprogramming Kit (TransGo)	1981-02
			³ Designed for Hot Rod and High Performance Vehicles.	
---	K48883W	1	Oversized Throttle Valve Kit (Sonnax, use w/K48583W Tool Kit)	1978-02
MISCELLANEOUS AND HARD PARTS				
Note : When ordering Hard Parts, please add the appropriate suffix : (-R) Reman, (-U) Used, (-A) Aftermarket.				
68A	K48895C	1	Front Pump Assembly (Flat Type, "V" Teeth)589"	1986-99
68A	K48895F	1	Front Pump Assembly (Flat Type, Lobed Teeth)	2000-02
69A	K48965	1	Front Pump Gear Package (Lug Type)588"	1978-85
69A	K48966A	1	Front Pump Gear Package (Flat Type, "V" Teeth) .589"	1986-99
69A	K48966F	1	Front Pump Gear Package (Flat Type, Lobed Teeth)	2000-02
71A	48803C	1	Direct Drum (4-Clutch)	1987-02
73A	48816C	1	Input Shaft (3-Ring Type)	1987-02
74A	48801C	1	Forward Drum	1987-02
76A	48839	1	Forward Clutch Return Spring	1978-02
77-83B	K48835A	1	Geartrain Package (Includes Illustration 77B thru 83B)	1981-02
78B	K48833A	1	Front Planetary w/Ring Gear Kit	1981-02
80B	48810A	1	Drive Shell	1981-02
81B	48860A	1	Sun Gear	1981-02
82B	48831	1	Rear Planetary	1978-02
83B	48864A	1	Rear Ring Gear	1981-02
84B	K48960	1	Overrunning Clutch Spring & Roller Kit	1978-02
85C	K48964	1	Overrun Race Repair Kit (To Salvage Case)	1978-02

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ILL. NO.	PART NUMBER	PER CAR	DESCRIPTION	YEARS
HARD PARTS AND MISCELLANEOUS - Cont'd.				
Note : When ordering Hard Parts, please add the appropriate suffix : (-R) Reman, (-U) Used, (-A) Aftermarket.				
Differential Bearings:				
---	K48434	1	Bearing & Race Kit	1978-95
---	K48434C	1	Bearing & Race Kit w/73mm O.D. Left Side Differential Bearing Race	1995-02
86B/C	48430	2	Output Shaft Bearing (Cone)	1978-02
87B/C	48431	2	Output Shaft Bearing Race (Cup)	1978-02
88D/E	48432	2	Transfer Shaft Bearing (Cone)	1978-02
89D/E	48433	2	Transfer Shaft Bearing Race (Cup)	1978-02
90D	48432	1-2	Differential Bearing (Cone) 38mm I.D.	1978-2/95
91D	48433	1-2	Differential Bearing Race (Cup) 63mm O.D.	1978-2/95
90D	48432C	1	Differential Bearing (Cone) Left Side - 41mm I.D.	3/95-02
91D	48433C	1	Differential Bearing Race (Cup) Left Side - 73mm O.D.	3/95-02
92D	48861	1	Governor Support Retainer	1978-02
Electronic Components:				
93D	K2627C	1	Neutral Safety Switch (w/Washer Seal)	1978-02
94D	48870	1	Converter Clutch Solenoid	1987-02
Governor Components:				
95E	48520A	1	Governor Body	1982-94
---	48777	1	Anti-Stick Governor Valve Spring	1978-02
---	K48777W	1	Anti-Stick Governor Bracket and Valve Spring (Sonnax)	1978-02
Miscellaneous:				
---	K48995	1	Axle Stabilizer Bushing & Seal Kit (Wide/Left - .069")	1978-02
---	K48995A	1	Axle Stabilizer Bushing & Seal Kit (Narrow/Right - .051")	1978-02
---	K48995B		Axle Stabilizer (Bearing Style)	1978-02
---	K48912	1	Final Drive Carrier Bearing Remover & Installer	1978-02
---	K48969 ⁴	1	Differential Spider Gear Set 8-Bolt	1978-86
---	K48969A ⁴	1	Differential Spider Gear Set 12-Bolt	1987-02
⁴ Set includes differential side and pinion gears, thrust washers, roll pin and cross shaft.				
Notes:				