

Ford 6R140 (6 Spd RWD) Not Illustrated

ILL. NO.	PART NUMBER	PER UNIT	DESCRIPTION	YEARS
REBUILDER BOX KITS				
---	K2500-S 1		Master Kit (w/o Steels)	All 2011-14
---	K2500B-S 1		Master Kit (w/o Steels)	All 2015-On
---	K2500-9		Steel Plate Kit	Diesel 2011-On
---	K2500A-9		Steel Plate Kit	Gas 2011-On
1 All Units Utilize a Molded Rubber Pan Gasket and Molded Rubber Clutch Pistons, Please Order Separately if Needed.				
OVERHAUL KITS, GASKET SETS, AND SEAL KITS				
---	K25900 1		Overhaul Kit	2011-On
---	T25900MAX		Overhaul Kit (TTK MAXX)	2011-On
1 All Units Utilize a Molded Rubber Pan Gasket and Molded Rubber Clutch Pistons, Please Order Separately if Needed.				
GASKET AND RUBBER COMPONENTS				
---	25170R	1	Oil Pan Gasket (Molded Rubber)	2011-On
---	25100	1	Pump Body to Pump Support Lathe Cut Seal	2011-On
---	25100A	1	Pump Support to Case Lathe Cut Seal	2011-On
---	25110	1	Extension Housing O-Ring	2011-On
METAL CLAD SEALS				
---	25526	1	Front Pump	2011-On
---	25551	1	Extension Housing (Booted)	2WD 2011-On
---	25553	1	Rear Seal (Goes in Case)	4WD 2011-On
---	25507	1	Manual Shift Lever	2011-On
TRANSMISSION OIL FILTERS				
---	25600	1	Oil Filter	2011-On
SEALING RINGS				
---	K25901	1	Sealing Ring Kit	2011-On
CLUTCH PLATES				
---	25304	5	Forward Friction (1-2-3-4)	32T, .062" - 8.087" O.D. 2011-On
---	25305	5	Forward Steel (1-2-3-4)	24T, .079" - 6.972" I.D. 2011-On
---	25310	7	Overdrive Friction (4-5-6)	32T, .078" - 5.731" O.D. 2011-On
---	25311	7	Overdrive Steel (4-5-6)	28T, .079" - 4.705" I.D. 2011-On
---	K25354PP	1	Overdrive Clutch PowerPack (Alto)	2011-On
---	25308	4-5	Direct Friction (3-5-Rev)	32T, .083" - 8.527" O.D. 2011-On
---	25309	5	Direct Steel (3-5-Rev) Diesel	40T, .083" - 7.335" I.D. 2011-On
---	25309A	4	Direct Steel (3-5-Rev) Gas	40T, .118" - 7.335" I.D. 2011-On
---	K25353PP	1	Direct Clutch PowerPack (Alto)	2011-On
---	25308	5-6	Intermediate Friction (2-6)	32T, .083" - 8.527" O.D. 2011-14
---	25302	5-6	Intermediate Friction (2-6)	32T, .064" - 8.527" O.D. 2015-On
---	25309A	5-6	Intermediate Steel (2-6)	40T, .118" - 7.335" I.D. 2011-On
---	K25352PP	1	Intermediate Clutch PowerPack (Alto)	2011-On
---	25321	5	Low/Reverse Friction	96T, .063" - 8.768" O.D. 2011-On
---	25322	4	Low/Reverse Steel	27T, .079" - 7.724" I.D. 2011-On
---	K2500-F	1	Friction Module	2011-14
---	K2500B-F	1	Friction Module	2015-On
---	K25350HP	1	Friction/Steel Module w/2-6, Direct & O/D G3 PowerPacks (Alto)	2011-On

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BUSHINGS				
---	K25980	1	Bushing Kit	2011-On
---	K25980DB	1	Bushing Kit (Durabond)	2011-On
---	25008	1	Extension Housing	2011-On
THRUST WASHERS AND BEARINGS				
---	25430	1	Pump/Converter Hub Bearing (In pump)	2011-On
MOLDED RUBBER PISTONS				
---	K25844	1	O/D Piston & Balance Piston Set (Molded Rubber)	2011-On
---	K25844BL	1	O/D Piston & Balance Piston Set (Molded Rubber - HP Blue)	2011-On
---	25844	1	O/D Piston	2011-On
---	25848	1	O/D Balance Piston	2011-On
SHIFT ENHANCEMENTS AND VALVES				
---	6R140-ZIP	1	Zip-Kit (Sonnax)	2011-On
---	K25788	1	O'Ringed End Plug Kit (Sonnax)	2011-On
---	K25887	1	TCC Apply Boost Valve Kit (Sonnax)	2011-On
ELECTRONIC COMPONENTS				
---	25870AA	1-4	Solenoid (Normally Low - Band I.D. # 1)	2011-On
---	25870AB	1-4	Solenoid (Normally Low - Band I.D. # 2)	2011-On
---	25870AC	1-4	Solenoid (Normally Low - Band I.D. # 3)	2011-On
---	25870AD	1-4	Solenoid (Normally Low - Band I.D. # 4)	2011-On
---	25870AE	1-4	Solenoid (Normally Low - Band I.D. # 5)	2011-On
---	25871AA	1-3	Solenoid (Normally High - Band I.D # 1)	2011-On
---	25871AB	1-3	Solenoid (Normally High - Band I.D # 2)	2011-On
---	25871AC	1-3	Solenoid (Normally High - Band I.D # 3)	2011-On
---	25871AD	1-3	Solenoid (Normally High - Band I.D # 4)	2011-On
---	25871AE	1-3	Solenoid (Normally High - Band I.D # 5)	2011-On
---	25869	1	Internal Wiring Harness	2011-On
---	61876F	1	Input Speed Sensor	2011-On
---	61876F	1	Output Speed Sensor	2011-On
---	25877	1	Internal Mode Switch	2011-On
---	38878T	1	Trans Temperature Sensor	2011-On
HARD PARTS				
---	K25895	1	Pump Asssembly	2011-On
---	25801	1	Forward/Direct Drum (5-Forward 5-Direct Clutch)	2011-On
---	25802	1	Intermediate Housing (6-Clutch)	2011-On
---	25802A	1	Intermediate Housing (5-Clutch)	2011-On
---	25831	1	Rear Planet (6-Pinion)	2011-On
---	25852	1	Output Shaft (4WD)	2011-On
MISCELLANEOUS				
TECHNICAL MANUALS & TOOLS				
---	TM6R140	1	Tech Manual	2011-On
---	T1260AC	1	Output Shaft Spanner Socket (Adapt-A-Case)	2011-On