





ZF5-HP30 (RWD 5-Speed)

ILL. NO.	PART NUMBER	PER CAR	DESCRIPTION	YEARS
TECHNICAL MANUALS				
	TM5HP30		Technical Manual (OEM Manual)	1993-02
	TM5HPVB		5 Speed Valve Body Manual (OEM Manual)	1993-02
MASTER BOX KITS				
---	K7800FG-S ^{1,2}		Master Kit (German-Made Contents)	1993-02
Steel Plate Sub-Kit:				
---	K7800F-9		Steel Plate Kit	1993-02
---	K7800FG-9		OEM Steel Plate Kit	1993-02
¹ Kit does not include molded rubber clutch pistons, please order K78900F-4 separately. ² Unit requires factory fill oil, please order (1) ZF5 OIL (20 Litres/18.93 Quarts) separately.				
OVERHAUL KITS				
---	K78900FG ^{1,2}		Overhaul Kit (German-Made Contents)	1993-02
GASKET AND RUBBER COMPONENTS				
1F	78170F	1	Pan Gasket	1993-02
METAL CLAD SEALS				
5A	78526A	1	Pump Seal	1993-02
7E	78551K	1	Extension Housing Seal	1993-02
CLUTCH PLATES				
20A	78321F	3	Reverse (C) Friction 30T, .063" - 8.000" O.D.	1993-02
21A	78322F	3	Reverse (C) Steel 32T, .118" - 7.170" I.D.	1993-02
22A	78312F	1	Reverse (C) Pressure Plate (Updated)	1993-02
23B	78305FB	1	Forward (A) Steel (Waved)032"	1993-02
24B	78304F	5	Forward (A) Friction 30T, .063" - 5.620" O.D.	1993-02
25B	78305F	5	Forward (A) Steel 24T, .118" - 4.685" I.D.	1993-02
26B	78313F	1	Forward (A) Pressure Plate	1993-02
27B	78321F	5	4th/5th (B) Friction 30T, .063" - 8.000" O.D.	1993-02
28B	78322F	5	4th/5th (B) Steel 32T, .118" - 7.170" I.D.	1993-02
29C	78321F	5	3rd/Reverse (D) Friction 30T, .063" - 8.000" O.D.	1993-02
30C	78322F	5	3rd/Reverse (D) Steel 32T, .118" - 7.170" I.D.	1993-02
33C	78321F	4	Intermediate (E2) Friction 30T, .063" - 8.000" O.D.	1993-02
34C	78322F	4	Intermediate (E2) Steel 32T, .118" - 7.170" I.D.	1993-02
36C	78305FB	1	Overrun (E1) Steel (Waved)032"	1993-02
37C	78304F	5	Overrun (E1) Friction 30T, .063" - 5.620" O.D.	1993-02
38C	78305FA	5	Overrun (E1) Steel 24T, .071" - 4.685" I.D.	1993-02
40F	78315F	1	O/D Direct (F) Pressure Plate	1993-02
41F	78304F	6	O/D Direct (F) Friction 30T, .063" - 5.620" O.D.	1993-02
42F	78305FA	6	O/D Direct (F) Steel 24T, .071" - 4.685" I.D.	1993-02
43F	78305FB	1	O/D Direct (F) Steel (Waved)032"	1993-02

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TRANSMISSION OIL FILTERS				
50F	78600F	1	Oil Filter	1993-02
50F	78600FG	1	Oil Filter (OEM)	1993-02
51F	ATK-156	1	Oil Filter Kit	1993-02
THRUST BEARINGS				
---	K78941F	1	Thrust Bearing Kit	1993-02
MOLDED RUBBER PISTONS				
---	K78900F-4	1	Molded Rubber Piston Kit (Includes D, E2 & F Clutch Pistons)	1993-02
60C	78840F	1	Low/Reverse (D) Clutch Piston (Molded Rubber)	1993-02
61C	78846F	1	3-4 (E1) Clutch Piston (Molded Rubber)	1993-02
62F	78845F	1	O/D 5th (F) Clutch Piston (Molded Rubber)	1993-02
SHIFT ENHANCEMENTS				
---	K78944F³	1	Valve Body Spring and Retainer Kit (OEM Kit)	1993-02
			³ Includes All Springs, Retainers, P.R. and Manual Valves.	
ELECTRONIC COMPONENTS (OEM)				
---	K78879F	1	Solenoid Kit All, except BMW w/V12, Rolls, Aston & Bentley	1993-02
---	K78879FA	1	Solenoid Kit BMW w/V12, Rolls, Aston & Bentley	1993-02
70E	78871F	3	Shift Solenoid All	1993-02
71E	78870F	4	Regulator Solenoid All	1993-02
72E	78879F	1	Pressure Control Solenoid ... All, except BMW w/V12, Rolls, Aston & Bentley	1993-02
72E	76879L	1	Pressure Control Solenoid BMW V12, Rolls, Aston & Bentley	1993-02
73E	78869F	1	Internal Wiring Harness All	1993-02
---	78876F	1-2	Input and/or Output Shaft Speed Sensor All	1993-02
---	78877F	1	Selector Switch	1993-02
HARD PARTS				
Note : When ordering Hard Parts, please add the appropriate suffix : (-R) Reman, (-U) Used, (-A) Aftermarket.				
80A	K78895F	1	Pump Body and Gears (OEM)	1993-02
83A	K78812F	1	Stator Support Kit (OEM)	1993-02
85A	78801F	1	Forward/Reverse (A/C) Drum (OEM, use w/78312F Pressure Plate)	1993-02
105F	78805F	1	O/D Direct (F) Drum (OEM)	1993-02
150F	50-118	1	Reman Valve Body	1993-02
MISCELLANEOUS				
---	78898K	1	Main Pressure Regulator Valve (OEM)	1993-02
---	37140A⁴	1	Check Ball (.250")	1993-02
			⁴ Addresses: No Reverse Complaint.	
---	K78880F⁵	1	Case Dowel Pins (Sonnax)	1993-02
			⁵ Prevents Misalignment, Pump Noise, Seal Leaks, Bushing and Converter Hub Wear.	
---	ZF5OIL	1	Esso Oil (20 Litres/18.93 Quarts)	1993-02
---	ZF5OIL-1L	1	Esso Oil (1 Litre)	1993-02

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