





TH325 (M32), 325-4L (M57)

ILL. NO.	PART NUMBER	325	325 -4L	DESCRIPTION	YEARS
REBUILDER BOX KITS					
---	K4500F-S	1		Master Kit (w/o Steels)	Teflon 1979-81
---	K4500L-S		1	Master Kit (w/o Steels)	Teflon 1982-85
---	K4500F-9	1		Steel Plate Kit	1979-81
---	K4500L-9		1	Steel Plate Kit	1982-85
OVERHAUL KITS, GASKET SETS, AND SEAL KITS					
---	K45900F	1		Overhaul Kit	Teflon 1979-81
---	K45900L		1	Overhaul Kit	Teflon 1982-85
---	K45900F-1	1		Gasket and Rubber Kit	Duraprene 1979-81
---	K45900L-1		1	Gasket and Rubber Kit	Duraprene 1982-85
GASKET AND RUBBER COMPONENTS					
1F	45170F	1	1	Oil Pan Gasket	Duraprene 1979-85
16A	45145		1	Turbine Shaft O'Ring	1982-85
---	66118		1	4th Clutch Housing to Cover O'Ring	1982-85
---	45125	1	1	Center Support Plug & Seal	1979-85
30C	3347L	1	1	Speedometer Sleeve O'Ring	1-3/4" I.D. 1979-85
30C	3718L	1	1	Speedometer Sleeve O'Ring	w/Cruise Control 1979-85
30C	3410L	1	1	Speedometer Sleeve O'Ring	11/16" I.D. 1979-85
---	3991L	1	1	Speedometer Driven Gear Lip Seal	w/o Spring 1979-85
---	3991LX	1	1	Speedometer Driven Gear Lip Seal	w/Spring 1979-85
32D	3410L		1	Electrical Connector O'Ring	1982-85
33E	45180L		1	1-2 Accumulator Lathe Cut Seal	1982-85
34E	45180L		1	3-4 Accumulator Lathe Cut Seal	1982-85
36E	3248L	1	1	Oil Filter O'Ring	1979-85
---	44141	1	1	Oil Filler Tube Seal	Lip Type 1979-85
---	45141	1	1	Detent Control Seal	Lip Type 1979-85
---	45508F	1	1	Linkage Grommet	1979-85
---	45140F	1	1	Cross Shaft Grommet	1979-85
37E	45132	1	1	Intermediate Servo Cover O'Ring	1979-85
---	46131		1	Solenoid O'Ring	1982-85
---	45934	1	1	Parking Pawl Expansion Plug	1979-85
CLUTCH PLATES					
50A	45308		2	4th Clutch Friction	1982-85
51A	45309		3	4th Clutch Steel	1982-85
54A	45310		2	Overrun Clutch Friction	1982-85
55A	45311		1	Overrun Clutch Steel	1982-85
57C	45304	6	6	Direct Clutch Friction	1979-85
58C	45306	6	6	Direct Clutch Steel (Flat)090" 1979-85
60D	45304	4	4	Forward Clutch Friction	1979-85
61D	45305	3	3	Forward Clutch Steel (Flat)077" 1979-85
63F	45321A	6	6	Low & Reverse Clutch Friction	1979-85
64F	45322	6	6	Low & Reverse Clutch Steel (Flat)077" 1979-85
METAL CLAD SEALS					
70B	44526	1		Front Pump	1979-81
70B	51526		1	Front Pump	1982-85
71D	44507	1	1	Manual Control Shaft	1979-85
BUSHINGS					
---	K45980F	1		Bushing Assortment Kit	1979-81
---	K45980L		1	Bushing Assortment Kit	1982-85

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ILL. NO.	PART NUMBER	325	325 -4L	DESCRIPTION	YEARS
BUSHINGS - Cont'd.					
75A	45002		1	Drive Sprocket Support/Converter Reactor Front	1982-85
76A	34002	1		Drive Sprocket Support/Converter Reactor Rear	1979-81
76A	45001		1	Drive Sprocket Support/Converter Reactor Rear	1982-85
77A	46008		1	Overrun Clutch Housing	1982-85
78B	45002	1		Driven Sprocket Support	1979-81
80B	8005	1		Front Pump Body	1979-81
80B	45005		1	Front Pump Body	1982-85
81C	45003	1	1	Direct Clutch Drum Front	1979-85
82C	45004	1	1	Direct Clutch Drum Rear	1979-85
83D	45006	1	1	Front Internal Gear	1979-85
84E	45007	1	1	Rear Sun Gear	1979-85
85E	45010	1	1	Low & Reverse Clutch Housing	1979-85
86F	45009	1	1	Rear Carrier	1979-85
THRUST WASHERS AND BEARINGS					
---	K45940F	1	1	Thrust Washer Kit (w/o Selectives)	1979-85
---	K45941	1		Thrust Needle Bearing Kit	1979-81
---	46429	1	1	Front & Rear Planetary Pinion Washer (Notched)	1979-85
90A	45413R		2	Overdrive Carrier to Sun Gear Needle Bearing	1982-85
94C	45401F	1	1	Direct to Forward Clutch Washer	1979-85
95D	45402P	AR	AR	Forward Clutch to Input Shaft Washer # 15 - 3.59mm	1979-85
96D	45403A	AR	AR	Forward Clutch to Frt. Internal Gear Washer # 2 - 3.19mm	1979-85
97D	45405	1	1	Front Internal Gear Washer	1979-85
98D	45406	1	1	Front Internal Gear to Carrier Needle Bearing	1979-85
99E	K45404	1	1	Front Carrier to Sun Gear Needle Bearing	1979-85
100E	45412	1	1	Drum to Housing Plastic Washer	1979-85
101F	45409	1	1	Reaction Carrier to Low Roller Race Washer	1979-85
101F	45420R	1	1	Reaction Carrier to Low Roller Race Bearing	1979-85
102F	45410	1	1	Reaction Carrier to Internal Gear Washer	1979-85
103F	45411	1	1	Sun Gear to Internal Gear Needle Bearing	1979-85
SEALING RINGS, FILTERS, SPRAGS, CHAINS, ETC.					
---	K45903	1		Sealing Ring Kit Teflon	1979-81
---	K45904L		1	Sealing Ring Kit Teflon	1982-85
130C	45714	1	1	Intermediate	1979-85
135E	45602	1		Oil Filter	1979-81
135E	45604L		1	Oil Filter	1982-85
139A	45815L		1	Overdrive Clutch Roller	1982-85
140F	45814	1	1	Low Clutch Roller	1979-85
143B	45888F	1		Drive Chain	1979-81
143B	45888L		1	Drive Chain	1982-85
---	K45944F	1		Valve Body Shift Kit	1979-81
---	K45944L		1	Valve Body Shift Kit	1982-85
145D	45878		1	Converter Clutch Connector 3-Prongs	1982-85
145D	51878		1	Converter Clutch Connector 4-Prongs	1982-85
146D	52870U		1	Converter Clutch Solenoid (Universal Type - Rostra)	1982-85
146D	52870T		1	Converter Clutch Solenoid (Universal Type - Teckpak)	1982-85
147E	46875		1	4th Clutch Pressure Switch	1982-85
152E	K51742		1	1-2, 3-4 & Forward Accumulator Pins (Oversized-4 Pieces - Requires Reamer)	1982-85
152E	K51742R		1	1-2, 3-4 & Forward Accumulator Pins (Oversized-10 Pieces - Includes Reamer)	1982-85
---	52931	1	1	Forward Clutch Drum Check Valve Retainer	1979-85
171E	45810	1	1	Input Drum (Sun Gear Shell - Hardened)	1979-85
---	51935	1	1	Direct Clutch Drum Check Valve Retainer	1979-85
186B	K34965	1		Front Pump Gear Package727"	1979-81
189E	45771F	1		1-2 Accumulator Spring Red	1979-81