





# FORD AX4N, 4F50N (4-Speed)

ILL. NO.	PART NUMBER	PER CAR	DESCRIPTION	YEARS
	<b>TMAX4N</b>		Technical Manual .....	1994-07
<b>MASTER BOX KITS</b>				
---	<b>K5300M-S</b> <sup>1,2</sup>		Master Kit (w/o Steels) ..... <b>Taurus/Sable</b> .....	1994-95
---	<b>K5300N-S</b> <sup>1,2</sup>		Master Kit (w/o Steels) ..... <b>Lincoln</b> .....	1994-95
---	<b>K5300N-S</b> <sup>1,2,3,4</sup>		Master Kit (w/o Steels) ..... <b>All</b> .....	1996-99
---	<b>K5300P-S</b> <sup>1,2,3,4</sup>		Master Kit (w/o Steels) ..... <b>All</b> .....	2000-03
---	<b>K5300T-S</b> <sup>1,2,3,4</sup>		Master Kit (w/o Steels) ..... <b>All</b> .....	2004-07
<b>Steel Plate Sub-Kits:</b>				
---	<b>K5300P-9</b>		Steel Plate Kit (Non-Kolene) ..... <b>Taurus/Sable</b> .....	1994-95
---	<b>K5300N-9</b> <sup>3</sup>		Steel Plate Kit (Kolene) ..... <b>All, Except 94-95 Taurus/Sable and 1998 Lincoln</b> .....	1994-98
---	<b>K5300P-9A</b>		Steel Plate Kit ..... <b>Lincoln</b> .....	1998-02
---	<b>K5300P-9</b>		Steel Plate Kit ..... <b>All, Except Lincoln</b> .....	1999
---	<b>K5300P-9B</b>		Steel Plate Kit ..... <b>All, Except Lincoln, Windstar, Freestar &amp; Monterey</b> .....	2000-07
---	<b>K5300P-9C</b>		Steel Plate Kit ..... <b>Windstar, Freestar &amp; Monterey</b> .....	2001-07
<sup>1</sup> Kits <b>do not</b> include the molded rubber clutch pistons <b>K53900N-4</b> (1994-97) or <b>K53900P-4</b> (1998-07), nor the molded rubber pan and side cover gaskets, please order as required from below. <sup>2</sup> Kits include replacement paper valve body gaskets (which can be extremely difficult to remove from the separator plate.) They <b>do not</b> include the complete bonded valve body plate, order ( <b>53107 Series</b> ) if desired. <sup>3</sup> Some Lincolns may require (1) additional friction <b>53302N</b> and steel <b>53303N</b> , please order separately. <sup>4</sup> 1998-On units require Mercon "5" Fluid, please order <b>SBMV</b> or <b>LGMV</b> fluid supplement separately as required.				
<b>OVERHAUL KITS, GASKET SETS, AND SEAL KITS</b>				
---	<b>K53900M</b> <sup>1,2</sup>		Overhaul Kit .....	1994-99
---	<b>K53900P</b> <sup>1,2</sup>		Overhaul Kit .....	2000-03
---	<b>K53900T</b> <sup>1,2</sup>		Overhaul Kit .....	2004-07
---	<b>K53900M-1</b> <sup>1,2</sup>		Gasket and Rubber Kit .....	1994-99
---	<b>K53900P-1</b> <sup>1,2</sup>		Gasket and Rubber Kit .....	2000-03
---	<b>K53900T-1</b> <sup>1,2</sup>		Gasket and Rubber Kit .....	2004-07
<b>GASKET AND RUBBER COMPONENTS</b>				
---	<b>K53175NR</b> <sup>6</sup>	1	Oil Pan and Side Cover Gasket Kit ..... <b>Molded Rubber</b> .....	1996-99
1E	<b>53170MX</b> <sup>5</sup>	1	Oil Pan Gasket ( <b>Large Holes</b> ) ..... <b>Cork/Rubber</b> .....	1994-96
1E	<b>53170NR</b> <sup>6</sup>	1	Oil Pan Gasket ( <b>Small Holes</b> ) ..... <b>Molded Rubber</b> .....	1996-07
2A	<b>53172MX</b> <sup>5</sup>	1	Side Cover Gasket ..... <b>Cork/Rubber</b> .....	1994-96
2A	<b>53172NR</b> <sup>6</sup>	1	Side Cover Gasket ..... <b>Molded Rubber</b> .....	1996-99
2A	<b>53172PR</b> <sup>6</sup>	1	Side Cover Gasket ..... <b>Molded Seal Type, Fits Aluminum Cover</b> .....	2000-07
2A	<b>53172QR</b> <sup>6</sup>	1	Side Cover Gasket ..... <b>Molded Rubber, Fits Stamped Steel Cover</b> .....	2000-07
<sup>5</sup> For Pans w/Extruded Torque Limiters. <sup>6</sup> For Pans w/Flat Rails.				
5A	<b>K53900M-3</b>	1	Valve Body Gasket Set (All 4 Replacement Paper Gaskets - No Separator Plate) .....	1994-97
5A	<b>K53900P-3</b>	1	Valve Body Gasket Set (All 4 Replacement Paper Gaskets - No Separator Plate) .....	1998-03
5A	<b>K53900T-3</b>	1	Valve Body Gasket Set (All 4 Replacement Paper Gaskets - No Separator Plate) .....	2004-07
5A	<b>53107LA</b> <sup>7</sup>	1	Bonded V.B. Gasket (Stamped 11) ..... <b>Lincoln</b> .....	1994-97
5A	<b>53107PD</b> <sup>7</sup>	1	Bonded V.B. Gasket (Stamped 84) ..... <b>Lincoln</b> .....	1998
5A	<b>53107PF</b> <sup>7</sup>	1	Bonded V.B. Gasket (Stamped 90, Can Use 03) ..... <b>Lincoln</b> .....	1999-00
5A	<b>53107PL</b> <sup>7</sup>	1	Bonded V.B. Gasket (Stamped 04 ) ..... <b>Lincoln</b> .....	2001-02
5A	<b>53107MA</b> <sup>7</sup>	1	Bonded V.B. Gasket (No Stamp) ..... <b>Taurus/Sable w/3.0L</b> .....	1994-95
5A	<b>53107NA</b> <sup>7</sup>	1	Bonded V.B. Gasket (Stamped 13 or 14) <b>Taurus/Sable w/3.0L 2V &amp; 4V</b> .....	1996-97
5A	<b>53107PA</b> <sup>7</sup>	1	Bonded V.B. Gasket (Stamped 87) ..... <b>Taurus/Sable w/3.0L 2V</b> .....	1998-99
5A	<b>53107PB</b> <sup>7</sup>	1	Bonded V.B. Gasket (Stamped 86) ..... <b>Taurus/Sable w/3.0L 4V</b> .....	1998-99
5A	<b>53107NC</b> <sup>7</sup>	1	Bonded V.B. Gasket (Stamped 15) ..... <b>Taurus SHO w/3.4L</b> .....	1996-97
5A	<b>53107PC</b> <sup>7</sup>	1	Bonded V.B. Gasket (Stamped 85) ..... <b>Taurus SHO w/3.4L</b> .....	1998-99
5A	<b>53107PF</b> <sup>7</sup>	1	Bonded V.B. Gasket (Stamped 03) ..... <b>Taurus/Sable</b> .....	2000
5A	<b>53107PG</b> <sup>7</sup>	1	Bonded V.B. Gasket (Stamped 05) ..... <b>Taurus/Sable/Winstar</b> .....	2001-03
5A	<b>53107T</b> <sup>7</sup>	1	Bonded V.B. Gasket (Stamped 01) ..... <b>Taurus/Sable/Freestar/Monterey</b> .....	2004-07
<sup>7</sup> Always confirm stamping number and match up plates before installing.				

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<b>GASKET AND RUBBER COMPONENTS - Cont'd.</b>				
7A	<b>53106N</b>	1	Chain Cover Gasket .....	1994-99
7A	<b>53106P</b>	1	Chain Cover Gasket .....	2000-03
7A	<b>53106T</b>	1	Chain Cover Gasket .....	2004-07
8A	<b>53130F</b>	1	Turbine Shaft O'Ring (1.065" O.D.) ..... <b>25 Splines</b> .....	1994-07
9E	<b>44141</b>	1	Oil Filler Tube Seal .....	1994-07
10E	<b>53123</b>	1	O/D Servo Cover Lathe Cut Seal ..... <b>White</b> .....	1994-07
---	<b>37140</b>	AR	Valve Body Check Ball (Viton) ..... <b>5/16" O.D.</b> .....	1994-07
<b>CLUTCH PLATES</b>				
25B	<b>53304E</b>	3-4	Forward Friction ..... <b>57T, .065" - 4.645" I.D.</b> .....	1994-07
26B	<b>53309E</b>	3-4	Forward Steel ..... <b>34T, .070" - 4.952" I.D.</b> .....	1994-07
27B	<b>53309B</b>	1	Forward Cushion (Waved) ..... <b>21T, .083"</b> .....	1994-07
28B	<b>53308</b>	4	Direct Friction (Taurus/Sable Only) ..... <b>63T, .063" - 5.748" O.D.</b> .....	1994-95
28B	<b>53308N</b>	4-5	Direct Friction (High Energy) ..... <b>63T, .063" - 5.748" O.D.</b> .....	1994-07
29B	<b>53309</b>	4	Direct Steel (Taurus/Sable Only) ..... <b>34T, .070" - 4.709" I.D.</b> .....	1994-95
29B	<b>53309N</b>	4-5	Direct Steel ..... <b>Kolene - .070"</b> .....	1994-98
29B	<b>53309</b>	4-5	Direct Steel ..... <b>34T, .070" - 4.709" I.D.</b> .....	1999
29B	<b>53309P</b>	4-5	Direct Steel ..... <b>32T, .093" - 4.709" I.D.</b> .....	2000-07
32C	<b>53308</b>	4	Intermediate Friction (Taurus/Sable Only) <b>63T, .063" - 5.748" O.D.</b> .....	1994-95
32C	<b>53308N</b>	4-5	Intermediate Friction (High Energy) ..... <b>63T, .063" - 5.748" O.D.</b> .....	1994-07
33C	<b>53309</b>	4	Intermediate Steel (Taurus/Sable Only) ... <b>34T, .070" - 4.709" I.D.</b> .....	1994-95
33C	<b>53309N</b>	4-5	Intermediate Steel ..... <b>Kolene - .070"</b> .....	1994-98
33C	<b>53309PK</b>	AR	Intermediate Steel ..... <b>Kolene - .093"</b> .....	1997-07
33C	<b>53309</b>	4-5	Intermediate Steel ..... <b>34T, .070" - 4.709" I.D.</b> .....	1999-07
36C	<b>53321</b>	4	Reverse Friction ..... <b>49T, .069" - 5.984" O.D.</b> .....	1994-07
37C	<b>53322</b>	4	Reverse Steel ..... <b>54T, .070" - 4.803" I.D.</b> .....	1994-07
37C	<b>53322P</b>	4-5	Reverse Steel ..... <b>52T, .059" - 4.803" I.D.</b> .....	1998-07
40D	<b>53302N</b>	5-6	Low/Intermediate Friction ..... <b>59T, .066" - 5.949" O.D.</b> .....	1994-07
41D	<b>53303N</b>	5-6	Low/Intermediate Steel ..... <b>32T, .070" - 4.759" I.D.</b> .....	1994-07
<b>BANDS</b>				
48B	<b>53714</b>	1	Overdrive .....	1994-07
49D	<b>53713N</b>	1	Coast .....	1994-07
<b>METAL CLAD SEALS</b>				
50D	<b>53526</b>	1	Converter Hub .....	1994-07
51A/D	<b>53551</b>	2	Axle .....	1994-07
51A/D	<b>53551K</b>	2	Axle (Rubber Clad) ..... <b>Interchangeable w/53551</b> .....	2002-07
52D	<b>53507</b>	1	Manual Lever Shaft .....	1994-07
---	<b>53150</b>	1	Pump Shaft .....	1994-99
<b>BUSHINGS</b>				
---	<b>K53980N</b>	1	Bushing Kit (* Not Included) .....	1994-07
54D	<b>53005*</b>	1	Converter Hub (In Converter) .....	1994-07
55A	<b>46010</b>	1	Stator Support .....	1994-07
56B	<b>53009</b>	1	Driven Sprocket Support .....	1994-07
57B	<b>53007</b>	1	Overdrive Brake Drum .....	1994-07
58B	<b>53010*</b>	1	Direct Roller Inner Race (.560" O.D.) .....	1994-4/95
58B	<b>53010N</b>	1	Direct Roller Inner Race (.660" O.D.) .....	5/95-07

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# FORD AX4N, 4F50N (4-Speed) - Cont'd.

ILL. NO.	PART NUMBER	PER CAR	DESCRIPTION	YEARS
<b>BUSHINGS - Cont'd.</b>				
59B	<b>53006</b>	1	Direct/Intermediate Drum .....	1994-07
60C	<b>53004F</b>	1	Forward Sun Gear ( <b>Larger O.D. - 1.617"</b> ) .....	1994-07
61C	<b>53011A*</b>	1	Front Planetary ( <b>Aftermarket Bushing Replaces the Bearing</b> ) .....	1994-07
62C	<b>53001</b>	1	Rear Planetary .....	1994-07
63D	<b>53002F</b>	1	Rear Sun Gear w/Drum Assembly ( <b>2.005" O.D.</b> ) .....	1994-07
64D	<b>53013N</b>	1	Low/Intermediate Support .....	1994-07
65E	<b>53012</b>	1	Final Drive Sun Gear .....	1994-07
66E	<b>53003</b>	1	Rear Case .....	1994-07
67A	<b>53050*</b>	1	Valve Body Pilot Sleeve .....	1994-07
---	<b>53051*</b>	1	Chain Cover Repair Sleeve .....	1994-07
<b>THRUST WASHERS AND BEARINGS</b>				
---	<b>K53940N</b>	1	Thrust Washer Kit ( <b>w/o Selectives</b> ) .....	1994-07
73A	<b>53402N</b>	2	Drive Sprocket ..... <b>Front &amp; Rear</b> .....	1994-07
74A	<b>53407N</b>	1	Chain Cover ..... <b>Black Plastic - 6 Oil Grooves</b> .....	1994-07
75A	<b>53403</b>	1	Driven Sprocket ..... <b>3 Tabs - 3.218" O.D.</b> .....	1994-03
75A	<b>53403T</b>	1	Driven Sprocket .....	2004-07
76B	<b>53400</b>	AR	Driven Sprocket Support ( <b>Front</b> ) ..... <b>Green - .088"</b> .....	1994-07
76B	<b>53400A</b>	AR	Driven Sprocket Support ( <b>Front</b> ) ..... <b>Black - .098"</b> .....	1994-07
76B	<b>53400B</b>	AR	Driven Sprocket Support ( <b>Front</b> ) ..... <b>Natural - .107"</b> .....	1994-07
76B	<b>53400C</b>	AR	Driven Sprocket Support ( <b>Front</b> ) ..... <b>Red - .117"</b> .....	1994-07
77B	<b>53401M</b>	AR	Driven Sprocket Support ( <b>Rear</b> ) ..... <b>Natural - .059"</b> .....	1994-07
77B	<b>53401N</b>	AR	Driven Sprocket Support ( <b>Rear</b> ) ..... <b>Green - .067"</b> .....	1994-07
77B	<b>53401P</b>	AR	Driven Sprocket Support ( <b>Rear</b> ) ..... <b>Blue - .078"</b> .....	1994-07
77B	<b>53401Q</b>	AR	Driven Sprocket Support ( <b>Rear</b> ) ..... <b>Red - .087"</b> .....	1994-07
78B	<b>53404N</b>	1	Forward Clutch (All) ..... <b>4 Round Tabs - 6 Grooves</b> .....	1994-07
79B	<b>53405</b>	1	Direct Clutch Cylinder .....	1994-07
80D	<b>53409N</b>	1	Low/Intermediate Spring Retainer ..... <b>Plastic w/6 Aligning Pins</b> .....	1994-07
81E	<b>53408M</b>	1	Rear Support to Final Drive Gear ..... <b>Green</b> .....	1994-07
81E	<b>53408N</b>	1	Rear Support to Final Drive Gear ..... <b>Blue</b> .....	1994-07
81E	<b>53408P</b>	1	Rear Support to Final Drive Gear ..... <b>Black</b> .....	1994-07
81E	<b>53408Q</b>	1	Rear Support to Final Drive Gear ..... <b>White</b> .....	1994-07
81E	<b>53408R</b>	1	Rear Support to Final Drive Gear ..... <b>Brown</b> .....	1994-07
81E	<b>53408T</b>	1	Rear Support to Final Drive Gear ..... <b>Gold</b> .....	1994-07
82E	<b>53406N</b>	1	Differential Carrier .....	1994-07
<b>Bearings:</b>				
---	<b>K53941N</b>	1	Thrust Needle Bearing Kit ( <b>* Not Included</b> ) .....	1994-07
84B	<b>53420</b>	1	Direct Clutch Hub .....	1994-07
85C	<b>53421</b>	2	Intermediate Clutch Hub ..... <b>Front &amp; Rear</b> .....	1994-07
87C	<b>53422</b>	1	Front Planetary ..... <b>Between Planets</b> .....	1994-07
61C	<b>53435*</b>	1	Forward Planetary (Caged) ..... <b>Inside Planetary, Use w/53911 Tool</b> .....	1994-07
89D	<b>53423N</b>	1	Rear Sun Gear ..... <b>Rear</b> .....	1994-07
90E	<b>53424N</b>	1	Final Drive Gear ..... <b>Front</b> .....	1994-07
91E	<b>53425</b>	1	Final Drive Gear ..... <b>Rear - 2.355" O.D.</b> .....	1994-00
91E	<b>53425N</b>	1	Final Drive Gear ..... <b>Rear - 2.255" O.D.</b> .....	2001-07
92E	<b>53426</b>	1	Differential Carrier .....	1994-07
93A	<b>53430*</b>	1	Pump Shaft Roller Bearing ..... <b>Use w/ K53912</b> .....	1994-99
93A	<b>K53430*</b>	1	Pump Shaft Roller Bearing and Seal Kit ..... <b>1.000" O.D.</b> .....	1994-99
93A	<b>53430N*</b>	1	Pump Shaft Roller Bearing and Seal ..... <b>1.063" O.D.</b> .....	2000-07
94A	<b>52430*</b>	1	Drive Sprocket Support ( <b>Caged</b> ) .....	1994-07
95A	<b>53431*</b>	1	Driven Sprocket Support ( <b>Caged</b> ) .....	1994-07

# FORD AX4N, 4F50N (4-Speed) - Cont'd.

ILL. NO.	PART NUMBER	PER CAR	DESCRIPTION	YEARS
<b>SEALING RINGS</b>				
---	<b>K53901</b>	1	Sealing Ring Kit ( <b>* Not Included</b> ) .....	1994-07
103A	<b>53202T</b>	2	Front Pump Shaft ( <b>Front</b> ) ..... <b>Teflon</b> .....	1994-07
104A	<b>53203T</b>	2	Front Pump Shaft ( <b>Rear</b> ) ..... <b>Teflon</b> .....	1994-07
105A	<b>53200A</b>	1	Turbine Shaft ( <b>Front</b> ) ..... <b>Seal Plated</b> .....	1994-07
106A	<b>53201T</b>	1	Turbine Shaft ( <b>Rear</b> ) ..... <b>Teflon</b> .....	1994-07
107A	<b>53204*</b>	5	Driven Sprocket Support ..... <b>Metal</b> .....	1994-07
107A	<b>53204T</b>	5	Driven Sprocket Support ..... <b>Teflon</b> .....	1994-07
<b>TRANSMISSION OIL FILTERS</b>				
110E	<b>53600A</b>	1	Oil Filter ( <b>.500" Orange Seal</b> ) ..... <b>Taurus/Sable</b> .....	1994-95
110E	<b>53600G</b>	1	Oil Filter ( <b>.418" Green Seal</b> ) ..... <b>Taurus/Sable</b> .....	1996-07
110E	<b>53600A</b>	1	Oil Filter ( <b>.500" Orange Seal</b> ) ..... <b>Taurus SHO</b> .....	1996-99
110E	<b>53600A</b>	1	Oil Filter ( <b>.500" Orange Seal</b> ) .... <b>Lincoln, Windstar, Freestar &amp; Monterey</b> .....	1994-07
111E	<b>ATK-179</b>	1	Oil Filter Kit ..... <b>Taurus/Sable</b> .....	1994-95
111E	<b>ATK-168</b>	1	Oil Filter Kit ..... <b>Taurus/Sable</b> .....	1996-07
111E	<b>ATK-179</b>	1	Oil Filter Kit ..... <b>Lincoln, Windstar, Freestar &amp; Monterey</b> .....	1994-07
111E	<b>ATK-179</b>	1	Oil Filter Kit ..... <b>Taurus SHO</b> .....	1996-99
---	<b>53610</b>	1	TCC (Bypass) Solenoid Screen ( <b>In Valve Body</b> ) ..... * <b>Please See Page 2.32-2 for Visual Identification.</b>	1994-07
<b>DRIVE CHAINS</b>				
115A	<b>53888</b>	1	3/4" - 86 Round Links ..... <b>Taurus/Sable</b> .....	1994-95
115A	<b>53888</b>	1	3/4" - 86 Round Links ..... <b>Taurus/Sable 3.0 Litre - 2V</b> .....	1996-99
115A	<b>53888N</b>	1	3/4" - 86 <i>Rocker</i> Links ..... <b>Taurus/Sable 3.0 Litre - 4V</b> .....	1996-99
115A	<b>53888N</b>	1	3/4" - 86 <i>Rocker</i> Links ..... <b>All Taurus/Sable</b> .....	2000-07
115A	<b>53888L</b>	1	7/8" - 88 <i>Rocker</i> Links <b>Lincoln w/4.6 Litre &amp; Freestar/lander/Monterey w/4.2 Litre</b> ..	1994-07
115A	<b>53888G</b>	1	3/4" - 88 Round Links ..... <b>Windstar &amp; Freeland/Monterey w/3.8 Litre</b> .....	2001-07
115A	<b>53888U</b>	1	3/4" - 88 <i>Rocker</i> Links ..... <b>All with 3.9 Liter</b> .....	2005-07
115A	<b>53888N</b>	1	3/4" - 86 <i>Rocker</i> Links ..... <b>Taurus SHO 3.4 Litre - V8</b> .....	1996-99
<b>SPRAGS AND ROLLER CLUTCHES</b>				
117B	<b>53814</b>	1	Low Clutch Sprag Assembly ( <b>26 Elements</b> ) .....	1994-07
117B	<b>37814<sup>8</sup></b>	1	Low Clutch Sprag Assembly ( <b>34 Elements</b> ) .....	1994-07
<sup>8</sup> <b>Use In High Performance Applications - Must Use Original Washers.</b>				
118B	<b>53815N</b>	1	Direct Clutch Roller Assembly .....	1994-07
119D	<b>53813N</b>	1	Low/Intermediate Roller Assembly .....	1994-07
<b>PISTONS</b>				
---	<b>K53900N-4</b>	1	Molded Rubber Piston Kit ( <b>* Not Included</b> ) .....	1994-97
---	<b>K53900P-4</b>	1	Molded Rubber Piston Kit ( <b>* Not Included</b> ) .....	1998-07
120B	<b>53841N</b>	1	Forward Clutch Piston ..... <b>Molded Rubber</b> .....	1994-97
120B	<b>53841A*</b>	1	Forward Clutch Piston ( <b>SHO</b> ) ..... <b>Steel Piston</b> .....	1996-99
120B	<b>53841J</b>	1	Forward Clutch Piston ( <b>Tall - .981"</b> ) ..... <b>Molded Rubber</b> .....	1998-07
121B	<b>53843N</b>	1	Direct Clutch Piston ( <b>w/o Apply Ring</b> ) ..... <b>Molded Rubber</b> .....	1994-07
122C	<b>53842N</b>	1	Intermediate Clutch Piston ..... <b>Molded Rubber</b> .....	1994-07
123C	<b>53846N</b>	1	Intermediate Clutch Piston Retainer ..... <b>Molded Rubber</b> .....	1994-07
125D	<b>53840N</b>	1	Low/Intermediate Clutch Piston ..... <b>Molded Rubber</b> .....	1994-07

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# FORD AX4N, 4F50N (4-Speed) - Cont'd.

ILL. NO.	PART NUMBER	PER CAR	DESCRIPTION	YEARS
<b>PISTONS - Cont'd.</b>				
126E	<b>53828*</b>	1	Overdrive Servo Piston ( <b>Slip-Fit</b> ) ..... <b>Molded Rubber</b> .....	1994-97
126E	<b>53828J*</b>	1	Overdrive Servo Piston w/o Rod.. <b>Universal - Press-Fit - Molded Rubber</b> .....	1998-07
126E	<b>53828JA*</b>	1	Overdrive Servo Piston w/3.500" Rod .... <b>2 Groove, Molded Rubber</b> .....	1998-07
126E	<b>53828JB*</b>	1	Overdrive Servo Piston w/3.550" Rod .... <b>1 Groove, Molded Rubber</b> .....	1998-07
126E	<b>53828JC*</b>	1	Overdrive Servo Piston w/3.600" Rod . <b>No Grooves, Molded Rubber</b> .....	1998-07
127E	<b>53828N*</b>	1	Coast Servo Piston ..... <b>Molded Rubber</b> .....	1994-07
128E	<b>53829N*</b>	1	Coast Servo Cover ..... <b>Molded Rubber</b> .....	1994-07
<b>SHIFT ENHANCEMENTS AND VALVES</b>				
---	<b>K53944N<sup>9</sup></b>	1	Shift Kit ( <b>Includes K53889</b> ) ..... <b>TransGo</b> .....	1994-07
			<sup>9</sup> <b>Addresses soft/slide 1-2, planet failure, high line, rough shifts and seal failure.</b>	
---	<b>K53944NRT</b>	1	Valve Body Kit ..... <b>RatioTek</b> .....	1991-03
---	<b>K53768E</b>	1	Pressure Regulator Springs ( <b>Sonnax, Elevated Line Pressure, 20 Springs</b> ) .....	1994-07
---	<b>K53989W<sup>10</sup></b>	1	Pressure Regulator Valve Kit ( <b>Oversized, Use w/K53589W Tool Kit</b> ) .....	1994-07
---	<b>K53889<sup>10</sup></b>	1	Pressure Regulator Boost Plug and Sleeve Kit ( <b>All, except 3.0 Liter</b> ) .....	1994-07
---	<b>K53889A<sup>10</sup></b>	1	Pressure Regulator Boost Plug and Sleeve Kit ( <b>3.0 Liter</b> ) .....	1994-07
			<sup>10</sup> <b>Addresses Line Pressure Instability, Poor Line Rise, Delayed Engagements, 2-1 Clunks.</b>	
---	<b>K53887N<sup>11</sup></b>	1	Bypass (T.C.C.) Clutch Control Sleeve and Plunger Kit ( <b>w/.487" Large Spool End</b> ) .....	1994-07
---	<b>K53887P<sup>11</sup></b>	1	Bypass (T.C.C.) Clutch Control Sleeve and Plunger Kit ( <b>w/.496" Large Spool End</b> ) .....	1994-07
			<sup>11</sup> <b>Improves T.C.C. Apply/Release Oil as well as renewing Cooler and Lube Pressures.</b>	
---	<b>K53987N</b>	1	TCC (Bypass) Clutch Control Valve Kit ( <b>Sonnax, Oversized, Use w/K53587N Tool</b> ) ...	1994-07
---	<b>K53883E</b>	1	Converter Regulator Valve Kit ( <b>Sonnax, Oversized, Use w/K53583E Tool Kit</b> ) .....	1994-07
---	<b>K53884E</b>	1	Solenoid Regulator Valve Kit ( <b>Sonnax, Oversized, Use w/K53584E Tool Kit</b> ) .....	1994-07
---	<b>K37887A<sup>12</sup></b>	1	Line Pressure Modulator Plunger Valve and Sleeve Kit ( <b>.427" O.D.</b> ) .....	1994-97
			<sup>12</sup> <b>This kit restores 1-2 and 2-3 shift quality.</b>	
---	<b>53896<sup>13</sup></b>	1	Manual Control Valve .....	1994-07
			<sup>13</sup> <b>Addresses Delayed Forward Engagements, Low Forward PSI and Burned Clutches.</b>	
---	<b>K53885N</b>	1	Forward Clutch Control Valve ( <b>No Forward or 4th, Requires 53585N Reamer</b> ) .....	1994-07
---	<b>K53880F</b>	1	Forward Clutch Control Valve Spring Retainer ( <b>In Valve Body, 10 Pieces</b> ) .....	1994-07
---	<b>K53886N</b>	1	Accumulator Pressure Control Valve ( <b>Sonnax, Oversized, Use w/K53586N Reamer</b> )	1994-07
<b>ELECTRONIC COMPONENTS</b>				
130A	<b>53879N</b>	1	Pressure Control Solenoid ( <b>EPC</b> ) ..... <b>OEM</b> .....	1994-07
131A	<b>53870M</b>	1	PWM Lock-Up Solenoid ..... <b>Round Shape, 1-3 Ohms, White Connector</b> .....	1994-96
131A	<b>53870P</b>	1	PWM Lock-Up Solenoid ..... <b>Round Shape, 14-16 Ohms, Blue Connector</b> .....	1997-07
132A	<b>53871</b>	3	Shift Solenoid .....	1994-07
133A	<b>53869N</b>	1	Internal Wiring Harness .....	1994-03
133A	<b>53869T</b>	1	Internal Wiring Harness .....	2004-07
---	<b>47859EVC</b>	1	Case Connector Repair Harness Kit ..... <b>Vehicle Harness Side</b> .....	1994-07
134A	<b>53875N</b>	1	Turbine Speed Sensor ( <b>TISS</b> ) ..... <b>w/Two O'Rings and Oval Connector</b> .....	1994-02
134A	<b>53875P</b>	1	Turbine Speed Sensor ( <b>TISS</b> ) ..... <b>w/One O'Ring and Square Connector</b> .....	2001-07
135D	<b>K53877A</b>	1	Manual Lever Position Sensor ( <b>MLPS</b> ) ..... <b>Analog 8-Pin</b> .....	1994-97
135D	<b>53877N</b>	1	Manual Lever Position Sensor ( <b>MLPS</b> ) <b>11-Pin / Some Taurus &amp; Sable</b> .....	1996-99
135D	<b>53877J</b>	1	Transmission Range Sensor ( <b>TRS</b> ) ..... <b>Digital 10-Pin</b> .....	1998-07
136A	<b>53878T</b>	1	Transmission Temperature Sensor ( <b>TOT</b> ) .....	1994-07

# FORD AX4N, 4F50N (4-Speed) - Cont'd.

ILL. NO.	PART NUMBER	PER CAR	DESCRIPTION	YEARS
<b>ELECTRONIC COMPONENTS - Cont'd.</b>				
137D	<b>53876M</b>	1	Vehicle Speed Sensor ..... <b>w/o Speedo-Cable</b> .....	1994-99
137D	<b>53876N</b>	1	Vehicle Speed Sensor ..... <b>w/Speedo-Cable</b> .....	1994-99
---	<b>53876R</b>	1	Output Speed Sensor .....	2000-07
----	<b>53855VC</b>	1	Vehicle Speed Sensor Repair Harness.... <b>Vehicle Harness Side</b> .....	1994-99
<b>MISCELLANEOUS AND HARD PARTS</b>				
<b>Note : When ordering Hard Parts, please add the appropriate suffix : (-R) Reman, (-U) Used, (-A) Aftermarket.</b>				
140A	<b>53825U</b>	1	Pump Cover ( <b>Aluminum Cover</b> ) .....	1994-07
141A	<b>53222*</b>	2	Pump Vane Ring .....	1994-07
142A	<b>53818</b>	1	Pump Slide .....	1994-07
143A	<b>53817</b>	1	Pump Rotor .....	1994-07
144A	<b>53823</b>	7	Pump Vanes .....	1994-07
---	<b>K53820</b>	1	Vane & Ring Kit .....	1994-07
---	<b>K53824</b>	1	Pump Slide Pivot Pin ( <b>Bag of 5</b> ) .....	1994-07
150A	<b>53816</b>	1	Pump Drive Shaft .....	1994-07
153A	<b>53812</b>	1	Stator Support Shaft .....	1994-03
153A	<b>53812T</b>	1	Stator Support Shaft .....	2004-07
---	<b>K53804M</b>	1	O/D Drum, Inner Race and Plate, and Sun Shell ( <b>Late Grob Style Service Kit</b> ) .....	1994-07
157B	<b>53804N</b>	1	Overdrive Brake Drum ( <b>Grob Style</b> ) .....	5/95-07
160B	<b>53867N</b>	1	Direct One-Way Clutch Inner Race and Plate ( <b>Grob Style</b> ) .....	5/95-07
165C	<b>53839F</b>	1	Intermediate Hub ( <b>1.10"</b> ) .....	1994-07
166C	<b>53810</b>	1	Front Sun Shell ( <b>6 Lugs</b> ) .....	1994-5/95
166C	<b>53810N</b>	1	Front Sun Shell ( <b>Grob Style - 36 Lugs</b> ) .....	5/95-07
167C	<b>53806N</b>	1	Reverse Clutch Cylinder .....	1994-07
---	<b>K53835M</b>	1	Sun Shell, Front Planetary and Rear Planetary Kit ( <b>w/6 Lug Shell</b> ) .....	1994-4/95
---	<b>K53835N</b>	1	Sun Shell, Front Planetary and Rear Planetary Kit ( <b>w/36 Lug Shell</b> ) .....	5/95-07
170C	<b>53833N</b>	1	Forward (Front) Planetary .....	1994-07
171C	<b>53831N</b>	1	Reverse (Rear) Planetary .....	1994-07
172C	<b>53864</b>	1	Rear Ring Gear .....	1994-07
173D	<b>53865N</b>	1	Rear Sun Gear and Drum Assembly .....	1994-07
177D	<b>K53760N</b>	1	Low/Intermediate Return Spring and Washer Assembly ( <b>Includes 53409N</b> ) .....	1994-07
178D	<b>53862N</b>	1	Low/Intermediate Support ( <b>Dual Feed Holes</b> ) .....	1994-07
180E	<b>53866N</b>	1	Final Drive Sun Gear ( <b>30-Tooth</b> ) .....	1994-01
180E	<b>53866P</b>	1	Final Drive Sun Gear ( <b>29-Tooth</b> ) .....	2001-07
181E	<b>53868N</b>	1	Final Drive Ring Gear ( <b>25-Lug</b> ) .....	1994-00
181E	<b>53868P</b>	1	Final Drive Ring Gear ( <b>32-Lug - 71-Teeth</b> ) .....	2001-07
181E	<b>53868R</b>	1	Final Drive Ring Gear ( <b>32-Lug - 74-Teeth</b> ) .....	2001-07
---	<b>M125</b>	2	Cooler Line Case Fitting ( <b>Quick Connect - 3/8" Tube</b> ) .....	1994-07
---	<b>53914N</b>	1	Speedo Drive Gear ( <b>Plastic</b> ) .....	1994-07
190E	<b>53257N</b>	1	Coast Servo Snap Ring .....	1994-07
200A	<b>15-135</b>	1	Valve Body ( <b>Reman</b> ) ..... <b>2 Bolt Plate, F4 Casting</b> .....	1994-97
200A	<b>15-136</b>	1	Valve Body ( <b>Reman</b> ) ..... <b>3 Bolt Plate, F8 / XF1 Casting</b> .....	1998-03
200A	<b>15-137</b>	1	Valve Body ( <b>Reman</b> ) ..... <b>4F Casting</b> .....	2004-07
<b>TOOLS</b>				
---	<b>DRUMBUDDY</b>		Drum Buddy Drum Spring Compressor Tool ( <b>Adapt-A-Case</b> ) .....	All

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