





Toyota A240 Series (FWD 4-Speed, 2-Piece Case)

VEHICLE MODEL	YEARS	ENGINE	DRIVE TRAIN	TRANS. TYPE
Nova / Prizm	1985-92	All	FWD	A240E
	1993-02	All	FWD	A245E
Vibe	2003-09	1.8 Litre	FWD	A246E
Celica GT	1990-93	All	FWD	A243L
Celica GTS	1990-93	All	FWD	A241E
Celica ST	1990-93	All	FWD	A241L
	1994-99	All	FWD	A246E
Corolla	1985-92	1.6 Litre	FWD	A240L
Corolla FX	1987-89	All	FWD	A240E
Corolla Wagon	1988-92	1.6 Litre	AWD	A241H
Corolla and Wagon	1993-07	1.8 Litre	FWD	A245E
Matrix	2003-08	1.8 Litre (w/130 HP)	FWD	A246E
Paseo	1992-97	All	FWD	A244E
MR2	1987-88	All w/o Supercharger	FWD	A240E
	1989-95	All w/o Supercharger	FWD	A241E
	1988-89	All w/Supercharger	FWD	A241E
RAV4	1996-97	All w/2WD	2WD	A241E
	1998-99	All w/2WD	2WD	A247E
Tercel	1995-98	All	FWD	A242L

III. NO.	PART NUMBER	PER CAR	DESCRIPTION	YEARS
----------	-------------	---------	-------------	-------

REBUILDER BOX KITS AND STEEL PLATE KITS

---	K8100C-S ¹		Master Kit (w/o Steels)	All Except Below	1985-93
---	K8100G-S ^{2,3}		Master Kit (w/o Steels)	A241E / A243L / MR2	1987-97
---	K8100H-S ^{1,4}		Master Kit (w/o Steels)	A245E / A246E / A247E	1993-02
---	K8100J-S		Master Kit (w/o Steels)	A242L / A244E	1992-98
---	K8100M-S		Master Kit (w/o Steels)	A245E / A246E	2003-09
---	K8100C-9		Steel Plate Kit	All Except Below	1985-93
---	K8100G-9		Steel Plate Kit	A241E / A243L / MR2	1987-97
---	K8100H-9		Steel Plate Kit	A245E / A246E / A247E	1993-09
---	K8100J-9		Steel Plate Kit	A242L / A244E	1992-98

¹ For 1992-93 & 1994-96 Celica and 1998-99 RAV4 models, please order (3) additional **83306** 2nd Brake frictions.

² When working on an MR2 with a supercharged engine, please order (2) of the **81551** axle seals separately.

³ 1996-97 RAV4 utilize the narrow-lined Low/Reverse frictions (**81321H**) as opposed to the wide-lined frictions (**81321**) that are supplied in the kit. The wide frictions will work since the units have the wide steels.

⁴ 1993-4/95 Corollas will require (3) additional **81321** 2nd Brake frictions, please order separately.

OVERHAUL KITS, SEALING RING KIT, GASKET SETS AND GASKETS

---	K81900C ²	1	Overhaul Kit	All Except Below	1985-02
---	K81900H	1	Overhaul Kit	A245E / A246E / A247E	1993-02
---	K81900M	1	Overhaul Kit	A245E / A246E	2003-09
---	K83900T	1	Overhaul Kit (Transfer Case Section Only)	A241H	1988-92
---	K81901	1	Sealing Ring Kit		1985-09
1E	81170C	1	Pan Gasket	All Except Below	1985-09
1E	81170H	1	Pan Gasket	A245E / A246E / A247E	1993-02
1E	81170M	1	Pan Gasket	A245E / A246E	2003-09
2A	81100	1	Front Pump O'Ring		1985-09

METAL CLAD SEALS

10A	67526A	1	Front Pump	All	1985-08
11D	68504	1	Manual Lever Shaft	All	1985-08
12E	81551A	1	Right Axle (33X54X9mm)	A240E/L / A244E / A245E	1985-08
12E	81551	1	Right Axle (35X55X9mm)	A241E/L / A243E / A247E	1985-08
12E	83552B	1	Right Axle	A241H	1988-92
12E	81551C	1	Left Axle (34X63X9mm)	A240E/L / A244E / A245E	1985-08
12E	81551B	1	Left Axle (35X63X9mm)	A241E/L / A243E / A247E	1985-08
---	81552	2	Pinion Seals	All	1985-08

Toyota A240 Series (FWD 4-Speed, 2-Piece Case)

Toyota A240

ILL. NO.	PART NUMBER	PER CAR	DESCRIPTION	YEARS
CLUTCH PLATES				
20A	81304	2	Direct Friction 40T, .068"	1985-09
20A	81304D	3	Direct Friction 40T, .073"	1987-09
21A	81305	3	Direct Steel 8T, .068"	1985-09
23A	81304	4	Forward Friction 40T, .068"	1985-09
24A	81305	4	Forward Steel 8T, .068"	1985-09
26B	81321	3	2nd Brake Friction (Wide Lining) 33T, .069"	1985-09
26B	83306	3-4	2nd Brake Friction 33, .075"	1987-09
26B	81321H	3	2nd Brake Friction (Narrow Lining) 33T, .069"	1993-09
27B	81322A	3-4	2nd Brake Steel (w/Notches) 12T, .072" - 115mm I.D.	1985-09
30C	81321	5-6	1st/Reverse Friction (Wide Lining) 33T, .069"	1985-09
30C	81321H	5-6	1st/Reverse Friction (Narrow Lining) 33T, .069"	1993-09
31C	81322	4-6	1st/Reverse Steel (w/o Notches) 12T, .068" - 115mm I.D.	1985-09
31C	81322H	4-6	1st/Reverse Steel 12T, .068" - 125mm I.D.	1994-09
34D	81308C	3-4	Underdrive # 1 Friction 34T, .075"	1985-09
35D	81309C	3-5	Underdrive # 1 Steel 20T, .071"	1985-09
37D	81310C	3	Underdrive # 2 Friction (Wide Lining) 26T, .067"	1985-09
37D	81310H	3	Underdrive # 2 Friction (Narrow Lining) 26T, .067"	1993-09
38D	81311C	3	Underdrive # 2 Steel 8T, .071" - 80mm I.D.	1985-09
38D	81311H	3	Underdrive # 2 Steel 8T, .071" - 87mm I.D.	1993-09
BANDS				
40A	81714	1	2nd Coast Brake 1985-09	1985-09
BUSHINGS				
---	K81980	1	Bushing Assortment Kit 1985-09	1985-09
50A	67005	1	Front Pump 1985-09	1985-09
51A	67002C	1	Stator Support (Front) 1985-09	1985-09
51A	67002CY	1	Stator Support (Front, Omega - Tighter Tolerance for TCC Codes) 1985-09	1985-09
52A	81001	1	Stator Support (Rear) 1985-09	1985-09
52A	81001Y	1	Stator Support (Rear, Omega - Tighter Tolerance for TCC Codes - Some Models) 1985-09	1985-09
53A	81003	1	Direct Drum 1985-09	1985-09
54B	81007	1	Input Ring Gear 1985-09	1985-09
55B	81006	2	Sun Gear 1985-09	1985-09
OIL FILTERS, SPRAGS, SOLENOIDS, & MISCELLANEOUS				
60E	81600C	1	Oil Filter (Visual I.D Page 13.11-1) All Except Below	1985-98
60E	81600H	1	Oil Filter (Visual I.D Page 13.11-1) A245E / A246E / A247E	1993-02
60E	81600M	1	Oil Filter (Visual I.D Page 13.11-1) A245E / A246E	2003-09
61E	ATK-88	1	Oil Filter Kit All Except Below	1985-98
61E	ATK-150	1	Oil Filter Kit A245E / A246E / A247E	1993-02
61E	ATK-242	1	Oil Filter Kit A245E / A246E	2003-09
70B	67814	1	Front Planetary Sprag 1985-09	1985-09
71B	81814A	1	Rear Planetary Sprag 1985-09	1985-09
72D	81813C	1	Underdrive Sprag 1985-09	1985-09
---	A245-HD2	1	Reprogramming Kit (TransGo) A245E w/o EPC Solenoid Only	1993-02
---	K81944M	1	Shift Kit (TransGo, A245/6E - 2-3 Cutloose, No Reverse, No TCC and Codes) 2003-09	2003-09
80E	72871	2	Shift Solenoid (OEM) All Except A245E / A246E / A247E	1985-98
80E	K81871	1	Shift Solenoid Kit (Rostra) All Except A245E / A246E / A247E	1985-98
80E	81871H	1	Shift "A" Solenoid (OEM Design) A245E / A246E / A247E	1993-09
80E	81872H	1	Shift "B" Solenoid (OEM Design) A245E / A246E / A247E	1993-09
80E	K81871H	1	Shift Solenoid Kit (Rostra) A245E / A246E / A247E	1993-09
81E	81870C	1	T.C.C. Solenoid All Except A245E / A246E / A247E	1985-98
81E	81870H	1	T.C.C. Solenoid A245E / A246E / A247E	1993-08
---	81874C	1	Overdrive Solenoid Hydraulic Units	1985-98
---	81879M	1	SLT (EPC) Solenoid Wide Connector (.485" O.D.)	2003-09
---	81879MA	1	SLT (EPC) Solenoid Narrow Connector (.385" O.D.)	2003-09
---	81812	1	Stator Shaft (w/Bushings) 1985-09	1985-09
---	81400	1	Pump Washer 1985-09	1985-09
100E	70-115A	1	Reman Valve Body A245E w/T.V. Cable	1993-02
100E	70-115B	1	Reman Valve Body A246E w/EPC Solenoid	2003-09
100E	70-115C	1	Reman Valve Body A246E Pontiac Vibe	2003-09