

# GM 6T30-E (FWD 6-Speed)

ILL. NO.	PART NUMBER	PER CAR	DESCRIPTION	YEARS
	<b>TM6T30E</b>		Technical Manual.....	2011-On
<b>REBUILDER BOX KITS</b>				
---	<b>MRK6100L-S<sup>1</sup></b>		Master Rebuilder Kit (w/o Steels).....	2011-On
---	<b>K6100L-S<sup>1</sup></b>		Master Kit (w/o Steels).....	2011-On
<b>Steel Plate Sub-Kits:</b>				
---	<b>K6100L-9</b>		Steel Plate Sub-Kit .....	2011-On
<sup>1</sup> All units require molded rubber clutch pistons, please order separately as needed.				
<b>OVERHAUL KITS, GASKET SETS AND SEAL KITS</b>				
---	<b>K61900L<sup>1</sup></b>		Overhaul Kit .....	2011-On
---	<b>K61900L-1<sup>1</sup></b>		Gasket and Rubber Kit.....	2011-On
---	<b>K61900L-3</b>		Valve Body Gasket Set.....	2011-On
<b>GASKET AND RUBBER COMPONENTS</b>				
---	<b>61175R</b>	1	Valve Body Cover Gasket (Molded Rubber) .....	2011-On
<b>SEALING RINGS</b>				
---	<b>K61901</b>	1	Sealing Ring Kit.....	2011-On
<b>CLUTCH PLATES</b>				
---	<b>61304L</b>	2	<i>Forward (1-2-3-4) Friction (Waved).....36T, .058" - 7.722" O.D. ....</i>	<i>2011-On</i>
---	<b>61305L</b>	2	<i>Forward (1-2-3-4) Steel.....11/24T, .069" - 6.815" I.D. ....</i>	<i>2011-On</i>
---	<b>61308L</b>	3	<i>Direct (3-5, Reverse) Friction (Waved)30 External T, .063" - 5.275" I.D. ....</i>	<i>2011-On</i>
---	<b>61309L</b>	3	<i>Direct (3-5, Reverse) Steel.....36 Internal T, .099" - 6.164" O.D. ....</i>	<i>2011-On</i>
---	<b>61310L</b>	4	<i>Overdrive (4-5-6) Friction.....24T, .063" - 4.335" O.D. ....</i>	<i>2011-On</i>
---	<b>61311L</b>	3	<i>Overdrive (4-5-6) Steel .....36T, .068" - 3.603 I.D. ....</i>	<i>2011-On</i>
---	<b>61302L</b>	2	<i>Intermediate (2-6) Friction (Waved) .....30T, .062" - 7.722" O.D. ....</i>	<i>2011-On</i>
---	<b>61303L</b>	2	<i>Intermediate (2-6) Steel .....15/24T, .099" - 6.814" I.D. ....</i>	<i>2011-On</i>
---	<b>61321L</b>	3	<i>Low/Reverse Friction (Waved) .....48T, .063" - 7.641" O.D. ....</i>	<i>2011-On</i>
---	<b>61322L</b>	3	<i>Low/Reverse Steel .....12T, .067" - 6.854" I.D. ....</i>	<i>2011-On</i>
<b>METAL CLAD SEALS</b>				
---	<b>61526</b>	1	<i>Front Pump Body (11.32mm, Rubber Exterior) .....</i>	<i>2011-On</i>
---	<b>61551</b>	1	<i>Axle (Left, Case Side) .....</i>	<i>2011-On</i>
---	<b>61552</b>	1	<i>Axle (Right, Bell Side) .....</i>	<i>2011-On</i>
---	<b>61507</b>	1	<i>Manual Lever .....</i>	<i>2011-On</i>
<b>BUSHINGS</b>				
---	<b>K61980L</b>	1	Bushing Assortment Kit .....	2011-On
<b>TRANSMISSION OIL FILTERS</b>				
---	<b>61600L</b>	1	Oil Filter.....	2011-On

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<b>SPRAGS AND ROLLER CLUTCHES</b>				
---	<b>61813L</b>	1	Low Diode Assembly .....	2011-On
<b>PISTONS</b>				
---	<b>K61900L-4</b>	1	Molded Rubber Piston Kit.....	2011-On
<b>ELECTRONIC COMPONENTS</b>				
<i>For Reman/Programmed (Flashed) TEHCM, please add "-RF" Suffix to the Natpro Number</i>				
---	<b>K61879A</b>	1	<b>TEHCM Assembly (24256524: TCM, VBS Solenoids, Pressure Switches &amp; TFT Sensor)</b>	<b>2011-12</b>
---	<b>K61879B</b>	1	<b>TEHCM Assembly (24265367: TCM, VFS Solenoids &amp; TFT Sensor)</b>	<b>2013-14</b>
---	<b>K61879C</b>	1	<b>TEHCM Assembly (24267723: TCM, VFS Solenoids &amp; TFT Sensor)</b>	<b>2014</b>
---	<b>K61879D</b>	1	<b>TEHCM Assembly (24267724: TCM, VFS Solenoids &amp; TFT Sensor)</b>	<b>2014</b>
<b>ELECTRONIC COMPONENTS</b>				
---	<b>K61944</b>	1	<b>Shift Kit (TransGo) ..... Gen1 &amp; Gen2.....</b> <b>Addresses: Ratio and Solenoid Performance Codes, Fixes Worn out Solenoid Regulator Valve Bore with No Special Tools. Includes New Pressure Regulator Valve for Pump Stability. Also Includes Pressure Switch Repair Parts for Gen1 units.</b>	<b>2011-On</b>

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