





Subaru 4EAT (2WD & 4WD 4-Speed)

ILL. NO.	PART NUMBER	PER CAR	DESCRIPTION	YEARS
---	TMSUBARU-4		Technical Manual	1987-98
MASTER BOX KITS, OVERHAUL KITS, AND GASKET SETS				
---	K7400-S	^{1,2,6,7}	Master Kit (w/o Steels) All exc. Below	1987-12/94
---	K7400A-S	^{1,7}	Master Kit (w/o Steels) Turbo	1991-92
---	K7400A-S	^{1,7}	Master Kit (w/o Steels) SVX	1992-12/93
---	K7400C-S	^{1,7}	Master Kit (w/o Steels) Turbo	1993-12/94
---	K7400C-S	^{1,7}	Master Kit (w/o Steels) SVX	1/94-12/94
---	K7400B-S	^{1,7}	Master Kit (w/o Steels) Impreza w/1.8 Litre	1993-6/95
---	K7400D-S	^{1,6,7}	Master Kit (w/o Steels) Impreza w/2.2 Litre	1/95-6/95
---	K7400B-S	^{1,7}	Master Kit (w/o Steels) 2WD Impreza	7/95-6/96
---	K7400D-S	^{1,7}	Master Kit (w/o Steels) 4WD Impreza	7/95-6/96
---	K7400D-S	^{1,7}	Master Kit (w/o Steels) Impreza	7/96-6/98
---	K7400D-S	^{1,4,7}	Master Kit (w/o Steels) Legacy, SVX and Forester	1/95-6/98
Steel Plate Sub-Kits:				
---	K7400-9	^{1,3,6}	Steel Plate Kit All exc. Below	1987-12/94
---	K7400A-9	¹	Steel Plate Kit Turbo	1991-92
---	K7400A-9	¹	Steel Plate Kit SVX	1992-12/93
---	K7400C-9	¹	Steel Plate Kit Turbo	1993-12/94
---	K7400C-9	¹	Steel Plate Kit SVX	1/94-12/94
---	K7400D-9	^{1,6}	Steel Plate Kit Impreza w/2.2 Litre	1/95-6/95
---	K7400B-9	¹	Steel Plate Kit 2WD Impreza	7/95-6/96
---	K7400D-9	¹	Steel Plate Kit 4WD Impreza	7/95-6/96
---	K7400D-9	¹	Steel Plate Kit Impreza w/2.2 Litre	7/96-2/97
---	K7400DA-9	¹	Steel Plate Kit Impreza	3/97-6/98
---	K7400D-9	^{1,5}	Steel Plate Kit Legacy, SVX	1/95-2/97
---	K7400DA-9	¹	Steel Plate Kit Legacy and Forester	3/97-6/98
¹ The kits listed above DO NOT include Transfer Case Clutch plates, please order from clutch plate section. ² For 1993-12/94 Non-Turbo Legacy, please order (6) 74321B Low/Reverse Frictions separately. ³ For 1993-12/94 Non-Turbo Legacy, please order (6) 74322B Low/Reverse Steels separately. ⁴ For 1/95-97 SVX, please order (1) 85304 Forward and (1) 74321B Low/Reverse Friction separately. ⁵ For 1/95-97 SVX, please order (1) 85305 Forward and (1) 74322B Low/Reverse Steel separately. ⁶ For 8/94-3/95 Impreza w/2.2L, please order (1) 74321B Low/Reverse Friction and (1) 74322B Steel separately. ⁷ 4WD units require a bonded transfer clutch piston retainer, please order 74848 separately.				
Overhaul and Gasket Kits:				
---	K74900	⁷	Overhaul Kit (Includes T-Case Section)	1987-98
---	K74900-1	⁷	Gasket and Rubber Kit (Includes T-Case Section)	1987-98
GASKET AND RUBBER COMPONENTS				
1E	74170	1	Oil Pan Gasket Duraprene	1987-98
1E	74170X	1	Oil Pan Gasket Cork/Rubber	1987-98
METAL CLAD SEALS				
8A	74526	1	Converter 50x65x10mm	1987-98
9A	74551	1	Axle (Left) 30x50x9mm	1987-98
10A	74551A	1	Axle (Right) 30x50x9mm	1987-98
11A	74552	2	Final Drive Pinion (Front & Rear) 51x66x6.5mm	1987-98
14E	74507	1	Manual Lever Seal 16x25x5mm	1987-98
15E	74511	1	Speedometer 12x7.5x8mm	1987-98
16E	65551	1	Extension Housing (4WD Only) 35x50x11mm	1987-98

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ILL. NO.	PART NUMBER	PER CAR	DESCRIPTION	YEARS
SEALING RINGS				
---	K74901	1	Sealing Ring Kit	1987-98
CLUTCH PLATES				
30B	75321P	2	Reverse Friction 34 Teeth - .079"	1987-94
30B	85306	2	Reverse Friction 30 Teeth - .079"	1993-98
30B	74306D	2	Reverse Friction 38 Teeth - .079"	1997-98
31B	75322A	2	Reverse Steel (130mm I.D.) 30 Teeth - .079"	1987-94
31B	85307	2	Reverse Steel (128mm I.D.) 30 Teeth - .079"	1993-98
33B	75304P	4-5	High Friction 30 Teeth - .061"	1987-98
34B	75305P	3	High Steel 27 Teeth - .118"	1987-2/97
34B	85303M	1-5	High Steel 27 Teeth - .108"	1987-94
34B	75305Q	1-5	High Steel 27 Teeth - .079"	1993-2/97
34B	74305	1-5	High Steel 24 Teeth - .079"	3/97-98
34B	74305A	3	High Steel 24 Teeth - .118"	3/97-98
36C	85304A	4-6	Forward Friction 36 Teeth - .079"	1987-97
36C	85304	4-6	Forward Friction 36 Teeth - .063"	1/95-98
37C	85305A	5-6	Forward Steel 24 Teeth - .079"	1987-97
37C	85305	5	Forward Steel 24 Teeth - .071"	1/95-98
39C	85308	3	Overrun Friction 18 Teeth - .079"	1987-98
40C	85309	3	Overrun Steel 6 Teeth - .079"	1987-98
42D	85321	4-6	Low/Reverse Friction 30 Teeth - .079"	1987-92
42D	74321E	6-8	Low/Reverse Friction 30 Teeth - .061"	1991-97
42D	74321B	5-7	Low/Reverse Friction 30 Teeth - .070"	1993-98
43D	85322	4-6	Low/Reverse Steel 14 Teeth - .079"	1987-92
43D	74322	6-8	Low/Reverse Steel 14 Teeth - .071"	1991-97
43D	74322B	5-7	Low/Reverse Steel 14 Teeth - .063"	1993-98
Transfer Case:				
45D	74323	5	Transfer Case Friction 24 Teeth - .077"	1987-98
45D	74323A	6	Transfer Case Friction 24 Teeth - .070"	1991-98
45D	74323B	AR	Transfer Case Friction 50 Teeth - .070"	1991-98
46D	74324	5	Transfer Case Steel 30 Teeth - .070"	1987-98
46D	74324A	6	Transfer Case Steel 30 Teeth - .062"	1991-98
46D	74324B	AR	Transfer Case Steel 30 Teeth - .078"	1991-98
BANDS				
50A	85714	1	2-4 Band	1987-98
BUSHINGS				
---	K74980	1	Bushing Assortment Kit	1987-98
---	74005	1	Pump Bushing	1987-98
60B	75003	1	Reverse Drum	1987-98
61B	75014	2	High Clutch Hub	1987-98
62B	85006	1	Sun Gear	1987-98
63B	85010	1	Rear Ring Gear	1987-98
64C	85004	1	Forward Drum	1987-98
65D	85009	1	Output Shaft	1987-98
66E	74008	1	Extension Housing	1987-98

Subaru 4EAT (Early)

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ILL. NO.	PART NUMBER	PER CAR	DESCRIPTION	YEARS
THRUST WASHERS AND BEARINGS				
70A	75400 Series		Pump to Reverse Drum Washer Selectives:	1987-98
			75400A: .035" 75400B: .043" 75400C: .051" 75400D: .059" 75400E: .067" 75400F: .075"	
72A	75421 Series		Stator Support to High Clutch Race Selectives:	1987-98
			75421A: .039" 75421B: .047" 75421C: .055" 75421D: .063" 75421E: .071" 75421F: .079"	
76B	85427	1	Front Sun Gear to Front Planet Bearing Race	1987-98
77B	85424	1	Front Sun Gear to Front Planet Needle Bearing	1987-98
78B	85425	1	Front Planetary to Rear Sun Gear Needle Bearing	1987-98
79B	85426	1	Rear Sun Gear to Rear Planet Needle Bearing (42-Tooth Sun Gear Only)	1987-98
80B	85427	1	Rear Planet to Rear Ring Gear Bearing Race	1987-98
81B	85424	1	Rear Planet to Rear Ring Gear Needle Bearing	1987-98
82C	85406	1	Rear Ring Gear to Outer Race Thrust Washer	1987-98
83C	85406	1	Outer Race to Overrun Clutch Hub Thrust Washer	1987-98
TRANSMISSION OIL FILTERS				
90E	74600	1	Oil Filter (1/8" Inlet)	All exc. Below 1987-94
91E	ATK-109	1	Oil Filter Kit (1/8" Inlet)	All exc. Below 1987-94
90E	74600A	1	Oil Filter (1/2" Inlet)	Legacy, SVX, Forester & Impreza 1990-98
91E	ATK-139	1	Oil Filter Kit (1/2" Inlet)	Legacy, SVX, Forester & Impreza 1990-98
SPRAGS				
95C	85814	1	Forward Sprag	3.200" O.D. 1987-98
96C	85815	1	Low Sprag	w/3.875" O.D. Only 1987-98
SHIFT ENHANCEMENTS				
---	K85944 ⁸	1	Shift Kit	TransGo 1987-98
			⁸ Addresses: Planetary Failure (Burn-Up), 3rd Clutch Failure, Forward Clutch Burn-Up, Soft 1-2 Shift, Band Burn-Up and Low Lube Flow.	
ELECTRONIC COMPONENTS				
100E	74879 ⁹	1	Solenoid Pack (OE, Direct Replacement, No Modifications Required)	1987-98
100E	85879 ⁹	1	Solenoid Pack (OE Nissan Alternative, Requires Minimal Wiring Modifications)	1987-98
			⁹ Includes EPC, Overrun, and Both Shift Solenoids.	
101E	85870	1	T.C.C. Solenoid	1987-98
102E	74873	1	Transfer Clutch Solenoid (2.165" Tall)	1987-95
102E	74873B	1	Transfer Clutch Solenoid (2.463" Tall)	1995-98
MISCELLANEOUS AND HARD PARTS				
---	74848	1	Transfer Clutch Piston Retainer (Molded Rubber)	1987-98
105A	74880	1	Rubber Tube Seal (Pump Plate to Differential Housing)	1987-98
120B	85803	1	High Clutch Hub	1987-98
---	K85835 ¹⁰	1	Gear Train Package	w/42-Tooth Rear Sun Gear 1987-98
---	K85835A ¹⁰	1	Gear Train Package	w/37-Tooth Rear Sun Gear 1987-98
			¹⁰ These packages include ill. # 121B, 122B, 123B, 124B, and 125B. No separate bearings or washers come in these packages.	
150E	85-101	1	Reman Valve Body	w/5 Solenoids and Tube to Case, Has Heat Sensor, 2-Wire Conn .. 1987-98
150E	85-102	1	Reman Valve Body	w/5 Solenoids and Tube to Case, Has Heat Sensor, 3-Wire Conn .. 1987-98